

A method is disclosed for fluidizing and vaporizing particulate solid coating reactants by establishing a fluidized bed of dispersed particulate solid coating reactants, drawing a volume of fluidizing gas and suspended particulate solid coating reactant into a vaporizer while mixing an additional volume of gas therewith, and vaporizing the dispersed particulate solid coating reactant in the reactant gas mixture. The vaporized coating reactant may then be directed into contact with a substrate to be coated in order to deposit a film thereon.

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### FLUIDIZED BED REACTOR FOR EXOTHERMIC REACTIONS

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assigned to Shell Oil Company

A reactor for exothermic reactions provided with bundles of narrow axial cooling pipes, mounted between distributing and collecting drums (steam headers) provided with tube sheets. The distributing drums are placed symmetrically around the outlet end of a central axial coolant inlet pipe, recovering from top to bottom of the reactor. A feed gas inlet at the bottom branches into feed pipes with a quantity of nozzles, in order to allow the gas to fluidize a mass of catalyst particles.

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### FLUIDIZED BED REACTOR APPARATUS AND RELATED GASIFICATION SYSTEM

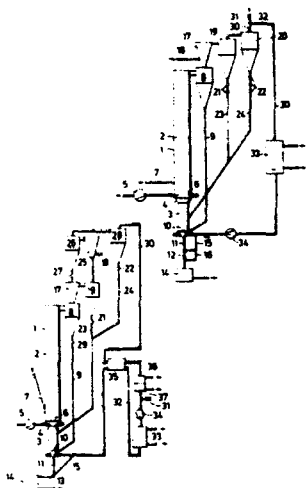
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Hydrocarbon Research Inc

A process and pressurized, gasification reactor apparatus for converting combustible carbon containing materials such as coal char and other carbonaceous solids or carbonaceous solids/heavy oil combinations to an intermediate heating value fuel gas. The gasification reactor includes an insulated fluidized bed reactor chamber, an upper reactor housing for a freely suspended bayonet bundle type heat exchanger for (a) superheating incoming saturated steam and (b) cooling outgoing high temperature product gas, and a lower reactor housing structure which includes a free-floating, conically-shaped perforated plenum chamber. The superheated steam and oxygen are premixed with the plenum chamber before being pressure directed into the fluidized bed reactor chamber for mixture and combustion with the incoming combustible carbon containing materials such as coal char. After reaction of the superheated steam, oxygen and coal char in the fluidized bed reactor at temperatures ranging from 900 degrees F. to 1750 degrees F., the product fuel gases and associated particulate matter are cooled by steam flowing through the bayonet heat exchanger, the steam being superheated by this exchange. After discharge from the heat exchanger, the fuel gas product containing particulate matter is pressure directed into a conventional cyclone separator for (a) separation of the desired product gases and (b) return of the particulate matter for further recycling in the reactor chamber. Undesirable ash clinkers are gravitationally and pressure directed out of the reactor chamber through a central ash withdrawal pipe.

4359212

### APPARATUS FOR REDUCING FINELY DIVIDED IRON OXIDE MATERIAL

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Kopparbergs Bergslags AB

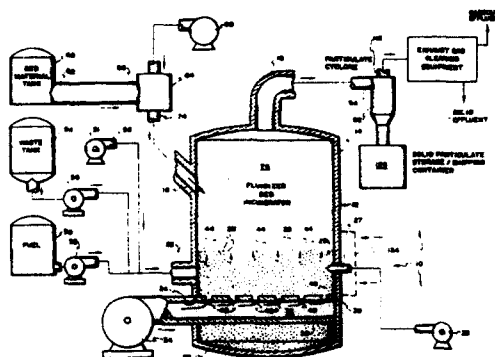


Apparatus for reducing finely divided iron oxide material, comprising a reactor containing a vertical upper reaction chamber connected downwardly to a narrower, vertical reaction chamber. A cyclone separator is connected to the upper reaction chamber for separating solid material and recycling it to the reactor so that a circulating fluidized bed can be maintained in the apparatus. In accordance with the invention, a recycling conduit is connected to the bottom of the lower reaction chamber. A tapping-off shaft for reduced material is also connected to the bottom of the lower reaction chamber. A reducing agent is supplied to the upper reaction chamber, and combustion air is supplied to the bottom of the upper reaction chamber. The apparatus also comprises means for preheating the iron oxide material with the exhaust gas from the reactor and for passing said preheated iron oxide into the lower reaction chamber. The apparatus also comprises means for stripping the exhaust gas from CO<sub>2</sub> and H<sub>2</sub>O and recycling it to the reactor to be used as fluidizing gas.

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**FLUIDIZED BED INCINERATION OF WASTE**

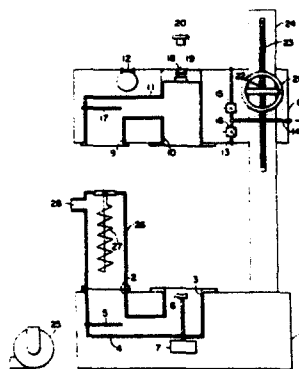
Virgil F Baston assigned to Energy Incorporated



Apparatus and methods for fluidized bed incineration of waste containing phosphorus wherein the bed comprises lime or limestone which negates heretofore existing problems incident to the presence of phosphorus.

4358901

**MULTIPURPOSE BASIC APPARATUS FOR TREATING POWDERS**



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A multipurpose basic apparatus for treating powders which is applicable to various powder treatments including spray drying, fluidized bed drying and granulation and fluidized bed continuous drying, which apparatus comprises a lower frame provided with a piping having two openings facing upward, an upper frame provided with two openings facing downward which are respectively positioned in coaxially aligned relation to the above men-